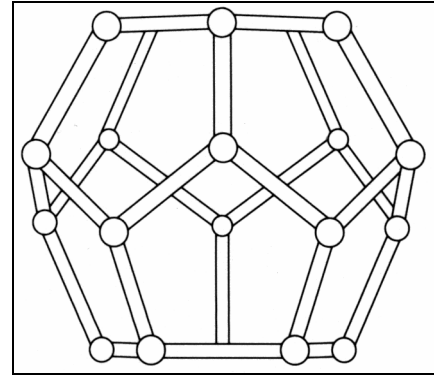


Plastazote® HD110

High Density Polyethylene Foam Property Data Sheet



Plastazote® is a closed cell, cross-linked polyethylene foam manufactured using Zotefoams unique production process. This data sheet characterises Plastazote foam HD110 which is available in sheet form and is fabricated by modern techniques and can be thermoformed into shapes.

Property	Test Procedure	Units	HD110
Nominal Density - Skin/Skin	BS ISO 7214 1998	kg/m ³	110
Cell Size – Typical Diameter	Internal	mm	1.05
Compression Stress-Strain	BS ISO 7214 1998		
10% compression		kPa	562
25% compression		kPa	809
40% compression		kPa	811
50% compression		kPa	884
Compression Set	BS ISO 7214 1998		
25% comp., 22hr, 23°C	25 mm cell-cell		
½ hr recovery		% set	13.5
24hr recovery		% set	7
50% comp., 22hr, 23°C			
½ hr recovery		% set	25.5
24hr recovery		% set	14
Tensile Strength	ISO 7214 1998	kPa	2480
Tensile Elongation		%	95
Tear Strength	BS EN ISO 8067 1995	N/m	8400
Shore Hardness OO Scale	ISO 868 1985		
10mm cell/cell thickness		OO	83
Recommended operating temperature range*	Internal	°C	+130 max -70 min
Thermal Conductivity	ISO 8302 1991	W /m.K	0.0769
mean temp of 10°C			
Flammability			
Automotive	FMVSS.302 – Burn rate	<100mm/min.	Pass: 3 mm and thicker
Horizontal Burn Rate	ISO 7214 1998		
5mm thick		mm/sec	0.5
13mm thick		mm/sec	0.3



*** RECOMMENDED OPERATING TEMPERATURE RANGE**

The maximum operating temperature shown is defined as the temperature which will typically cause a linear shrinkage of 5% after a 24hr exposure period, using sample dimensions of 100mm x 100mm x 25mm. This figure is provided for general guidance only. The actual level of shrinkage the foam will undergo at any particular temperature is dependant on a number of system variables such as, sample dimensions, cell size, loading conditions and exposure period. Please refer to Technical Bulletin T2 for more detailed information.

HEALTH & SAFETY

A separate data sheet (T5) entitled "Health and Safety Information" should be consulted.

PRODUCT SPECIFICATION

This Property Data Sheet provides typical properties on representative samples of material. For a product specification please refer to data sheet T7.

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