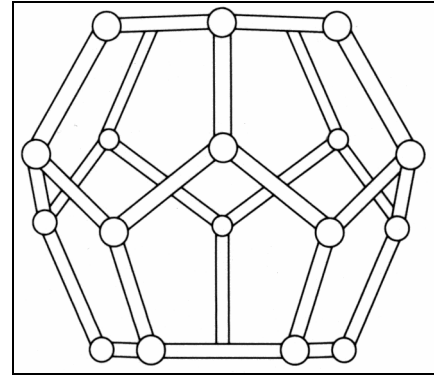


Plastazote® HD60

High Density Polyethylene Foam Property Data Sheet



Plastazote® is a closed cell, cross-linked polyethylene foam manufactured using Zotefoams unique production process. This data sheet characterises Plastazote foam HD60 which is available in sheet form and is fabricated by modern techniques and can be thermoformed into shapes.

Property	Test Procedure	Units	HD60
Nominal Density - Skin/Skin	BS ISO 7214 1998	kg/m ³	60
Cell Size – Typical Diameter	Internal	mm	0.6
Compression Stress-Strain	BS ISO 7214 1998		
10% compression		kPa	296
25% compression		kPa	326
40% compression		kPa	345
50% compression		kPa	398
Compression Set	BS ISO 7214 1998		
25% comp., 22hr, 23°C	25 mm cell-cell		
½ hr recovery		% set	12.5
24hr recovery		% set	7
50% comp., 22hr, 23°C			
½ hr recovery		% set	21
24hr recovery		% set	12
Tensile Strength	ISO 7214 1998	kPa	1720
Tensile Elongation		%	110
Tear Strength	BS EN ISO 8067 1995	N/m	3525
Shore Hardness OO Scale	ISO 868 1985		
10mm cell/cell thickness		OO	78
Recommended operating temperature range*	Internal	°C	+125 max -70 min
Thermal Conductivity	ISO 8302 1991	W /m.K	0.0572
mean temp of 10°C			
Flammability			
Automotive	FMVSS.302 – Burn rate	<100mm/min.	Pass: 4 mm and thicker
Horizontal Burn Rate	ISO 7214 1998		
5mm thick		mm/sec	0.8
13mm thick		mm/sec	0.6



*** RECOMMENDED OPERATING TEMPERATURE RANGE**

The maximum operating temperature shown is defined as the temperature which will typically cause a linear shrinkage of 5% after a 24hr exposure period, using sample dimensions of 100mm x 100mm x 25mm. This figure is provided for general guidance only. The actual level of shrinkage the foam will undergo at any particular temperature is dependant on a number of system variables such as, sample dimensions, cell size, loading conditions and exposure period. Please refer to Technical Bulletin T2 for more detailed information.

HEALTH & SAFETY

A separate data sheet (T5) entitled "Health and Safety Information" should be consulted.

PRODUCT SPECIFICATION

This Property Data Sheet provides typical properties on representative samples of material. For a product specification please refer to data sheet T7.

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